

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE  
BOARD OF PATENT APPEALS AND INTERFERENCES**

In Re Application of: )  
Chen, et al. ) Confirmation No.: 9818  
Serial No.: 10/810,965 ) Examiner: Trinh, Hoa B.  
Filed: March 26, 2004 ) Group Art Unit: 2814  
For: Novel Method to Improve Bump Reliability ) TKHR Docket: 252016-2530  
for Flip Chip Device ) Top-Team: 0503-A30731US

**REPLY TO EXAMINER'S ANSWER**

Mail Stop Appeal Brief - Patents  
Commissioner of Patents and Trademarks  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

Sir:

This is in reply to the Examiner's Answer, mailed May 1, 2007. In short, the Examiner's Answer advances, virtually word-for-word, the same rejections that were set out in the FINAL Office Action, which led to this appeal. Although the Examiner's Answer has added a few additional paragraphs in response to Applicants' arguments, the substance of the rejections have not changed. Accordingly, Applicant stands behind the arguments set forth in the Appeal Brief and kindly requests that the Board overturn the outstanding rejections.

In addition, Applicant offers the following additional comments (which respond to the Examiner's responsive paragraphs). In the paragraph of page 7, lines 10-16 of the Examiner's Answer, the Examiner asserts "Appellant's bump is made of metal. Marrs'

bump is also made of metal.” Applicant respectfully traverses the Examiner’s Answer for the following additional reasons.

Claim 37 recites “at least one **solder** compound overlying the UBM layer, wherein the solder compound comprises a flat top surface, a flat bottom surface and convex sidewalls, and the flat top surface is greater than the flat bottom surface before connecting to other components.” In Col. 10, lines 1-3, Marrs discloses “both coined ball bond **bump 312** (FIG. 4A, 4B and 4C) and metallization 502 are made of **gold**”. In Col. 10, lines 14-16, Marrs further discloses “the resulting bond 801 is a direct **gold to gold connection** between coined ball bond **bump 312** on chip 201 and metallization 502”. Thus, Marrs clearly discloses the coined ball bond **bump 312** is a **gold** bump.

For the definition of “solder”, Applicant references the ASTM (American Society for Testing and Materials), which describes “**Electronic grade solder alloys** and fluxed and non-fluxed solid solders **for electronic soldering applications** are not covered by this specification as they **are under the auspices of IPC - Association Connecting Electronic Industries.**” in section 1.1 of Standard B32. For the Board’s convenience, a copy of the relevant portion of the ASTM is attached hereto as “Attachment A.”

Likewise, in IPC-T-50G (December, 2003 by Association Connecting Electronics Industries), “solder” is defined as “A metal alloy with a melting temperature that is **below 427°C [800°F]**”. A copy of this definition is attached hereto as “Attachment B.” In the contrast, those skilled in the art would acknowledge that the melting temperature of “gold” is **1064.18 °C**, which is beyond the definition of solder standardized by Association Connecting Electronics Industries. Thus, it is the Appellant’s belief that the coined ball bond **bump 312** of Marrs cannot properly comprise the “**solder** compound”

of the claimed embodiment. Therefore, Marrs fails to teach or disclose the “*solder compound*” of the claimed embodiments.

With regard to the two attachments, Applicant submits that the attachments are not submitted for purposes of new evidence to be relied upon, but merely to reflect or confirm basic definitions of terms, as would be readily understood by persons skilled in the art (and of such clear nature that Official Notice could be taken of same).

No fee due in connection with this submission. If, however, any additional fee is deemed to be payable, you are hereby authorized to charge any such fee to deposit account 20-0778.

Respectfully submitted,

/Daniel R. McClure/

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### ACTIVE STANDARD: B32-04 Standard Specification for Solder Metal

**Developed by Subcommittee:** B02.02  
**See Related Work by this Subcommittee**  
**Adoptions:** DOD Adopted; Building Codes;  
**Book of Standards Volume:** 02.04



#### 1. Scope

1.1 This specification covers solder metal alloys (commonly known as soft solder) non-electronic applications, including but not limited to, tin-lead, tin-antimony, copper-silver, tin-antimony-copper-silver-nickel, tin-silver, tin-copper-silver, and silver, used for the purpose of joining together two or more metals at temperatures below their melting points. Electronic grade solder alloys and fluxed and non-fluxed solders for electronic soldering applications are not covered by this specification as they are under the auspices of IPC - Association Connecting Electronic Industries.

1.1.1 These solders include those alloys having a liquidus temperature not exceeding (430°C).

1.1.2 This specification includes solders in the form of solid bars, ingots, powder forms, and in the form of solid and flux-core ribbon, wire, and solder paste.

1.2 The values stated in inch-pound units are to be regarded as the standard. The given in parentheses are for information only.

1.3 *This standard does not purport to address all of the safety concerns, if any, with its use. It is the responsibility of the user of this standard to become familiar with hazards including those identified in the appropriate Material Safety Data Sheet for the product/material as provided by the manufacturer, to establish appropriate safety practices, and determine the applicability of regulatory limitations prior to use.*

#### 2. Referenced Documents

- [D269 Test Method for Insoluble Matter in Rosin and Rosin Derivatives](#)
- [D464 Test Methods for Saponification Number of Naval Store Products Including Other Related Products](#)
- [D465 Test Methods for Acid Number of Naval Stores Products Including Tall Oil Related Products](#)
- [D509 Test Methods of Sampling and Grading Rosin](#)
- [E28 Test Methods for Softening Point of Resins Derived from Naval Stores by Ring and Ball Apparatus](#)
- [E29 Practice for Using Significant Digits in Test Data to Determine Conformance Specifications](#)
- [E46 Test Methods for Chemical Analysis of Lead- and Tin-Base Solder](#)
- [E51 Method for Spectrographic Analysis of Tin Alloys by the Powder Technique](#)
- [E55 Practice for Sampling Wrought Nonferrous Metals and Alloys for Determination of Chemical Composition](#)
- [E87 Methods for Chemical Analysis of Lead, Tin, Antimony, and Their Alloys \(Pb Method\)](#)
- [E88 Practice for Sampling Nonferrous Metals and Alloys in Cast Form for Determination of Chemical Composition](#)

#### Attachment 1

MIL-STD-129 Marking for Shipment and Storage  
Fed. Std. No. 123 Marking for Shipment (Civil Agencies)

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**Index Terms**

bar; flux; flux cored solder; ingot; lead-silver alloys; lead-tin alloys; lead-tin-sil powder; ribbon; solder alloy; solder metal; solder uses; tin-antimony alloys; tir tin-silver alloys; wire; 77.120.40

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**Citing ASTM Standards**

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ASTM COLLECTION ACTIVE B32 DESIGNATION B32 DESIGNATION B32 DESIGNATION B32  
DESIGNATION B32 B32 B32 B32 B32 B32 B32 B32 B32

**Attachment 1**

<b>Skin Effect</b>	<b>21.0946</b>	<b>Solder Bath</b>	<b>75.1767</b>
The increase in resistance of a conductor at microwave frequencies that is caused by the tendency of electric current to concentrate at the conductor's surface.		A container or vessel of molten solder into which component parts or assemblies are immersed.	
<b>Skip Via</b>	<b>22.2036</b>	<b>Solder Bridging</b>	<b>75.0960</b>
A via that directly connects conductive layers of build-up/ HDI layers that are not adjacent with each other.		The unwanted formation of a conductive path of solder between conductors.	
<b>Skipping</b>	<b>52.0947</b>	<b>Solder Bump</b>	<b>74.0961</b>
When a coating or resist does not cover the spaces between adjacent conductors.		A round ball of solder used to make interconnections between a flip-chip component and a base material during controlled-collapse soldering.	
<b>Slice</b>	<b>35.0949</b>	<b>Solder Coat</b>	<b>53.0962</b>
See "Wafer."		A layer of solder that is applied directly from a molten solder bath to a conductive pattern.	
<b>Sliver</b>	<b>96.0950</b>	<b>Solder Connection</b>	<b>75.0963</b>
A slender portion of plating overhang that is partially or completely separated from a conductor edge.		A metallurgical connection serving electrical/mechanical/ thermal functions that employs solder for the joining of two or more metal surfaces. (See also "Cold Solder Connection," "Disturbed Solder Connection," "Excess Solder Connection," "Insufficient Solder Connection," "Overheated Solder Connection," "Preferred Solder Connection," and "Solder Connection Pinhole.")	
<b>Slump</b>	<b>73.0951</b>	<b>Solder Connection Pinhole</b>	<b>75.0964</b>
The distance that a substance, e.g., adhesive, moves after it has been applied.		A small hole that penetrates from the surface of a solder connection to a void of indeterminate size within the solder connection.	
<b>Smaller-the-Better Characteristic</b>	<b>91.1817</b>	<b>Solder Contact</b>	<b>37.2039</b>
A parameter of quality that improves performance as its value decreases. (See also "Larger-the-Better Characteristic" and "Nominal-is-Best Characteristic.")		A type of connector contact whose nonmating end is in the form of a hollow cylinder, cup, eyelet, or hook that can be soldered to a wire in contact with it.	
<b>Smear Removal</b>	<b>54.0953</b>	<b>Solder Cream</b>	<b>46.0965</b>
See "Desmear."		See "Solder Paste."	
<b>Smeared Bond</b>	<b>74.0952</b>	<b>Solder Destination Side</b>	<b>73.2040</b>
A bond impression that has been distorted or enlarged by excess lateral movement of the bonding tool or holding device fixture.		The side of the printed board or mounting structure that the solder flows toward.	
<b>Socket Contact</b>	<b>37.0954</b>	<b>Solder Dissolution</b>	<b>70.2041</b>
A female connector contact.		A phenomenon whereby metals (i.e., Ag, Pcl. Co) are dissolved in the solder.	
<b>Soft Error</b>	<b>35.2037</b>	<b>Solder Embrittlement</b>	<b>75.0966</b>
A temporary electrical state error in a circuit caused by a transient event.		The reduction in mechanical properties of a metal as a result of local penetration of solder along grain boundaries.	
<b>Solarization</b>	<b>24.0955</b>	<b>Solder Fillet</b>	<b>75.0967</b>
A decrease in density with increased exposure.		Solder, with a normally concave surface, that is at the intersection of the metal surfaces of the solder connection.	
<b>Solder</b>	<b>46.0956</b>		
A metal alloy with a melting temperature that is below 427 °C [800 °F].			
<b>Solder Ball</b>	<b>75.0959</b>		
A small sphere of solder adhering to a laminate, resist, or conductor surface. (This generally occurs after wave solder or reflow soldering.)			